



FIRESTOP CENTRE

Authorised New Zealand Distributor
Ph (09) 483 4000 www.firestopcentre.co.nz

INSTALLATION INSTRUCTIONS

FIRESTOP DUCT HATCH for RECTANGULAR or CIRCULAR DUCTS

- ☐ Position the frame or the lid section on the duct☐ and mark the cutout using the frame or lid as a☐ template.
Apply a 10mm diam bead of FIRESTOP FR Sealant to☐ the duct approx. 40mm from the cutout on all☐ sides.
- ☐ Attach the frame using steel dome-head rivets☐ 10mm x 5mm diam. Check that no sharp edges of☐ cut duct are showing and clean up with a grinder if☐ necessary.
- ☐ Construct collar sections from Protecta FR Board☐ (60mm 2-sided) to fit into the 50mm recesses in the☐ frame on all four sides with a coated section facing☐ outwards. Trim the FR Board to fit and coat any☐ exposed uncoated or damaged surfaces with☐ Protecta FR Coating or FIRESTOP FR Sealant. Fix the☐ collar in place with four pigtail screws at the☐ overlaps top and bottom of each section to lock the☐ four sections of the FR Board together around the☐ frame.
- ☐ Apply a 10mm bead of FIRESTOP FR Sealant to the☐ hatch frame/duct junction and seal all FR Board☐ collar joints and frame junctions with FIRESTOP FR☐ Sealant.
- ☐ Install FIRESTOP Duct Wrap-38 according to the☐ system specified for the duct. Seal the junction of☐ the wrap and the FR Board with FIRESTOP FR☐ Sealant. If the system calls for two layers of wrap,☐ seal each wrap layer separately against the collar.
- ☐ Carefully lower the lid into position and secure with☐ the clamps. The hatch is now installed. If a safety☐ chain is fitted, attach it to the lid handle.